



ENFORCEMENT SPECIFICATION

Okitsumo Boiling Water Resistant Paint Use for Both Top & Under Gray

Brush coating

PROCESS	PRODUCT NAME	PREPARED BASE :HARDENER (wt%) [WORKING LIFE]	DILUENT	DILUTION (wt%)	STANDARD USE QUANTITY (g/m ² /PASS)	STANDARD FILM THICKNESS Dry(μm)	COATING INTERVAL (20)	
1	Adaptive substrate	Iron						
2	Preparation	SSPC-SP5, SSPC-SP10, SSPC-SP8/SIS Sa3, SIS Sa2 1/2 (Remove the rust, old film coating, oil and water stain completely, and finish the surface until find the base metal.)						
3	Coating (1st time)	Boiling Water Resistant Paint Use for both Top & Under	85:15 [8hrs]	No.122 thinner	20 ~ 30	100	25	Over 2 hrs
4	Coating (2nd time)		85:15 [8hrs]	No.122 thinner	20 ~ 30	300	75	Over 2 hrs
5	Coating (3rd time)		85:15 [8hrs]	No.122 thinner	20 ~ 30	300	75	Over 2 hrs
6	Coating (4th time)		85:15 [8hrs]	No.122 thinner	20 ~ 30	300	75	
8	Drying	At room temperature (20) over 7 days						
9	Cleaning	The hardener component separates out on the film surface so that please clean with warm water over 3 times before working.						



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Air-less coating

PROCESS	PRODUCT NAME	PREPARED BASE :HARDENER (wt%) [WORKING LIFE]	DILUENT	DILUTION (wt%)	STANDARD USE QUANTITY (g/m ² /PASS)	STANDARD FILM THICKNESS Dry(μm)	COATING INTERVAL (20)	
1	Adaptive substrate	Iron						
2	Preparation	SSPC-SP5, SSPC-SP10, SSPC-SP8/SIS Sa3, SIS Sa2 1/2 (Remove the rust, old film coating, oil and water stain completely, and finish the surface until find the base metal.)						
3	Coating (1st time)	Boiling Water Resistant Paint Use for both Top & Under	85:15 [8hrs]	No.122 thinner	20 ~ 30	120	25	Over 2 hrs
4	Coating (2nd time)		85:15 [8hrs]	No.122 thinner	20 ~ 30	600	120	Over 2 hrs
5	Coating (3rd time)		85:15 [8hrs]	No.122 thinner	20 ~ 30	600	120	-
6	Drying	At room temperature (20) over 7 days						
7	Cleaning	The hardener component separates out on the film surface so that please clean with warm water over 3 times before working.						



NOTANDUM FOR WORKING

Okitsumo Boiling Water Resistant Paint Use for Both Top & Under Gray

Please keep strictly 3 points mentioned below.

**Aerate and ventilate completely, and do not fill the gas
in the tank and/or inside of the room.**

When you working, use air blower, not only ventilate in the tank but also in the room where installed the tank.

- * The open mouth of the tank is small so that is hard to keep well ventilation for coating inside of the tank. Then it is easy to fill the solvent volatile vapor.
- * The organic solvent in the paint is easy to vaporize and the solvent volatile vapor is heavier than air so that is easy to fill in the bottom.
- * It has fear of getting addicted organic solvent toxic.

Prevent spark and electrostatic.

Use explosion-protection lighting and other necessity equipments.

The electric equipments that has not explosion-protection around, put off the main supply and disconnect the power. (distribution

board, exhaust fan, lighting, electric motor, etc)

Check the earthing.

- * Contact with electric equipments in the room and other metal during working cause sparks and electrostatics.
- * If build up static electricity, it has fear of catch fire or blow up.

About costume

Do not wear the synthetic clothes such as build up static electricity.

(Wear antistatic clothes and shoes)

Do not put the shoes that have nails.

Do not bring match and cigarette lighter.

Use protective equipments such as helmet, mask, protective glasses and barrier cream, etc.