



SPECIFICATION

Okitsumo coating for muffler
MF2U+ MF2T

HEAT RESISTANCE : 550°C	DRYING : Baking	2 coat type
COLOR : (Under) aerugo (Top) Black	GLOSS : (Under) Mat type (Top) Mat Type	PACKING : (Under) 1 Liquid type (Top) 2 Liquid type

CARACTERISTIC

It excels in heat resistance, corrosion resistance, gasoline resistance and chemical resistance.

MATERIAL

Steel plate, Aluminizing steel plate, Stainless

(* 1)When substrate is Aluminizing steel, heat resistance is 500°C

APPLICATION

Muffler for motorcycle

COATING METHOD

		Under	Top
		MF2U	MF2T
SURFACE PREPARATION		Blast	
WAY OF COATING		Spray or electrostatic coating	
HARDENER 【pot life】		-	3wt%【72hours】
DILUENT	Spray	50B, 100B thinner	50B, 100B thinner
	Electrostatic	0.6, 0.7, 0.8 thinner	0.6, 0.7, 0.8 thinner
DILUTION	Spray	20 - 40 wt%	20 - 40 wt%
	Electrostatic	20 - 50 wt%	20 - 50 wt%
THICKNESS (DRY)		20 - 40μ m	20 - 40μ m
COATING TIMES		1 time	1 time
SUITABLE AMOUNT		300g/m ² /time	230g/m ² /time
SETTING		more than 5mins	-
DRYING		-	180°C × 20mins.

* For repair, remove the dust with sand paper (#600-#1000), then recoat and baking.

PACKING MF2U : 1Kg, 4Kg, 16Kg MF2T : 1kg, 4kg, 16kg (with hardener)