



SPECIFICATION

Okitsumo coating for muffler **MF4 - B**

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|-----------------------|-----------------|-------------------------|
| HEAT RESISTANCE : 500 | DRYING : Baking | 1 coat type |
| COLOR : Black | Mat type | PACKING : 1 Liquid type |

CARACTERISTIC

It excels in heat resistance, corrosion resistance, gasoline resistance and chemical resistance.

MATERIAL

Aluminizing steel plate, stainless

APPLICATION

Muffler for automobile

COATING METHOD

| | | |
|---------------------|---------------|--------------------------------|
| SURFACE PREPARATION | | Degreasing |
| WAY OF COATING | | Spray or electrostatic coating |
| DILUENT | Spray | 50, 50B, 100, 100B thinner |
| | Electrostatic | 0.6, 0.7, 0.8 thinner |
| DILUTION | Spray | 10 - 20 wt% |
| | Electrostatic | 10 - 50 wt% |
| THICKNESS (DRY) | | 15 - 40 μ m |
| COATING TIMES | | 1 time |
| SUITABLE AMOUNT | | 220g/m ² /time |
| SETTING | | 5 - 20mins. |
| DRYING | | 180 × 20mins. |

* For repair, remove the dust with sand paper (#600-#1000), then recoat and baking.

PACKING

1Kg, 4Kg, 16Kg