



SPECIFICATION

B10

**Okitsumo Fluororesin paint
POLYGO
CORE**

Heat resistance	260	Drying	Baking	Construction	2 coat
Color	(Primer) Black (Top) Toning (1)	Luster	(Primer) Mat (Top) Semi-gloss	Package	(Primer) 1 liquid (Top) 1 liquid

(1) For toning color, please contact us.

CHARACTERISTIC It excels in non adhesive and stain resistance. It is water base paint.

MATERIAL Aluminum, stainless steel, etc.

APPLICATION Inside of frying pan, hot plate and crock-pot, and iron base.

COATING SPECIFICATION

		Primer	Top coat
Preparation		Blast	
Coating method		Spraying, electro static coating (2 3)	
Diluent	Spraying	Distilled water (4)	Distilled water (4)
	Electro static	Distilled water	Distilled wter
Dilution	Spraying	0wt% (4)	0wt% (4)
	Electro static	0 ~ 15wt%	0 ~ 15wt%
Standard film thickness (Dry)		10 ~ 15 μm	10 ~ 15 μm
Passes to coating		1 pass/time	1 pass/time
Standard quantity used		160g / m ² / times	140g / m ² / times
Pre-drying		80 ~ 100 × 10min cool at room temp.	80 ~ 100 × 10min
Drying		-	380 × 20min (5)

(2) Before use, please mix the paint with rolling machine and re-disperse.

(3) If the material cools when paint the primer, it may cause droop and change the color so that please pre-heat the material at Over 50 .

(4) For dilute, please use distilled water.

(5) It generates gasification fluorine compound so that please ventilate well.

* For repair, remove the coating film completely by blast then re-coat and baking.

PACKAGE	Primer	: 1Kg, 10Kg
	Top coat	: 1Kg, 10Kg