



## SPECIFICATION

<b>Okitsumo Fluororesin paint</b> <b>POLGO</b> <b>MAXXI</b>
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HEAT RESISTANT TEMP. : 260		DRYING : Baking		3 coat type	
COLOR	(Primer) Gray (Middle) Black ( Top ) Toning(*1)	LUSTER	(Primer) Mat (Middle) Mat ( Top ) Semi-gloss	PACKING	(Primer) 1 Liquid (Middle) 1 Liquid ( Top ) 1 Liquid

\* For toning, please feel free to contact us.

### **CARACTERISTIC**

This product is excel in Hardness, Abrasion resistance and Corrosion resistance.  
This product is excel in Non-stick and Stain resistance.  
This product is water base.

**MATERIAL** Aluminum

**APPLICATION** Inside of pan and hot plate.

### **COATING METHOD**

	PRIMER	MIDDLE COAT	TOP COAT	
Preparation	Blast			
Coating method	Spray or electrostatic coating (*2, *3)			
Dilution	Spray	Distilled water	Distilled water (*4)	Distilled water (*4)
	Electrostatic	Distilled water	Distilled water	Distilled water
Diluent	Spray	0 - 10wt%	0wt% (*4)	0 wt% (*4)
	Electrostatic	0 - 15wt%	0 - 15wt%	0 - 15wt%
Standard film thickness (dry)	15 - 25 $\mu$ m	10 - 15 $\mu$ m	10 - 15 $\mu$ m	
Coating times	1 time	1 time	1 time	
Standard budget	300g/m <sup>2</sup> /times	160g/m <sup>2</sup> /times	140g/m <sup>2</sup> /times	
Preliminary drying	800 - 100 x10mins cool at room temp.	800 - 100 x10mins cool at room temp.	80 - 100 x10mins	
Drying			380 x 20mins(*5)	



- (\* 2) Before use, mix it by rolling machine, re-disperse it.
- (\* 3) When you coat the primer and/ or middle coat on the cool material, it may cause dripping paint or separating color so that pre-heat the material at about 50 .
- (\* 4) It is not necessary to dilute, but if you need, please use distilled water.
- (\* 5) When the baking, it makes gasification fluorine compound so that please ventilate and exhaust air completely.
- For repairing, remove the coating film by blast completely, then re-coat and baking dry.

### **PACKING**

Primer	:	1Kg, 10Kg
Middle	:	1Kg, 10Kg
Top coat	:	1Kg, 10Kg