



SPECIFICATION

Okitsumo Fluororesin paint POLYGO META

		DRYING : Baking		3 coat type	
COLOR	(Primer) Gray (Middle) Gray (Top) Toning(*1)	LUSTER	(Primer) Semi - gloss (Middle) Mat (Top) Semi - gloss	PACKING	(Primer) 1 Liquid (Middle) 1 Liquid (Top) 1 Liquid

MATERIAL Aluminum

APPLICATION Hot plate and frying pan

COATING METHOD

		PRIMER	MIDDLE COAT	TOP COAT
Preparation		Blast		
Coating method		Air spraying (*1, *2)		
Dilution	Spray	4476 thinner	Distilled water (*3)	Distilled water (*3)
	Electrostatic	6805 thinner	Distilled water	Distilled water
Diluent	Spray	0 - 20wt%	0wt % (*3)	0 wt% (*3)
	Electrostatic	0 - 20wt%	0 - 15wt%	0 - 15wt%
Standard film thickness		10 - 25 μm	10 - 15 μm	10 - 15 μm
Coating times		1 time	1 time	1 time
Standard budget		250g/m ² /times	160g/m ² /times	140g/m ² /times
Preliminary drying		80 - 200 x10mins	80 - 100 x10mins cool at room temp.	80 - 100 x10mins
Drying				380 x 20mins(*2)



- (* 1) Before use, mix it by rolling machine and re- disperse it.
- (* 2) When you coat the primer on the cool material, it may cause dripping paint or separating color so that pre- heat the material at about 50 .
- (* 3) It is not necessary to dilute, but if you need, please use distilled water.
- (* 4) When the baking, it makes gasification fluorine compound so that please ventilate and exhaust air completely.
- For repairing, remove the coating film by blast completely, then re- coat and baking dry.