



SPECIFICATION

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| OKITSUMO HEAT RESISTANT PAINT COLOR FLON 10F TYPE |
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| ADAPT TEMP. : 200 - 400°C | DRYING : Normal temp | 1 coat type |
| COLOR : Toning | Semi gloss | PACKING : 1 Liquid type |

CARACTERISTIC

As it contains fluoro-resin, it is superior in stain resistance, abrasion resistance and weather resistance.

APPLICATION

Aluminum, Iron, Stainless

COATING METHOD

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| SURFACE PREPARATION | | Over SIS, St3 (SSPC-SP3) By hand tool, electromotive tool and blast |
| WAY OF COATING | | Brush or spray |
| DILUENT | | 50B, 100B thinner |
| DILLUTION | Brush | 10 - 20wt% |
| | Spray | 15 - 25wt% |
| STANDARD FILM THICKNESS (Dry) | | 40 μ m |
| COATING TIMES | Brush | 2 times |
| | Spray | 1 time |
| STANDARD BUDGET | Brush | 120g/m ² /time |
| | Spray | 300g/m ² /time |
| COATING INTERVAL | Brush | Over 16 hrs within 12 days |
| | Spray | — |
| DRYING | | Normal temp. (semi-hardning) |



technical information

10F TYPE P 2/4-A2

- Depending on air temp., Standard budget and coating interval may fluctuate.
- The film after coat has not reached to perfection hardening with dry to touch.
(As a standard, it has not reached to perfection hardening until heat it at 180°C for over 20 – 30 mins.)
- Depending on work, it has stickiness and smokes temporarily, but the smoke stops and the film hardens.

PACKING 1Kg, 4Kg, 16Kg