



SPECIFICATION

Okitsumo Paint for cooking utensil FDS type

HEAT RESISTANCE : 250	DRYING : Baking	1 coat type
COLOR : Toning (1)	LUSTER : Half gloss	PACKING : 1 Liquid type

(1) For toning, please contact to our staff.

CARACTERISTIC

It does not include fluororesin so that it is safety for coating on the parts that put on the fire. It is soft crystal color that changes the image of traditional paint for cooking utensil.

APPLICABLE MATERIAL Aluminum, iron stainless

APPLICATION Inside and outside of iron pan, etc.

COATING METHOD

SURFACE PREPARATION		Blast
COATING METHOD		Spray or electrostatic coating
DILUENT	Spray	50B, 100B thinner
	Electrostatic	0.6, 0.7, 0.8 thinner
DILUTION	Spray	20 – 30 wt%
	Electrostatic	20 – 50 wt%
THICKNESS (DRY)		20 - 40 μ m
COATING TIMES		1 time
PRE-DRYING		80 – 120 x 10mins.
DRYING		280 - 300 x 20mins.

* For repair, remove the coating film by blast completely, then re-coat and baking.

PACKING 1Kg, 4Kg, 16Kg